

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013  
issued a

# CERTIFICATE

No. CL3-065/2425 R1

for the bonding process, according to EN 17460  
for company

## STIRG METALL d.o.o.

Headquarters and Workshop:  
Kralja Petra I, bb 22320 Inđija, Republic of Serbia

ID: 20746467

The company has demonstrated compliance with the standard


## EN 17460:2022

### Class of bonded joints A3

An integral part of the certificate is Appendix No. 1

Certification validity until: 24.10.2027  
Certification validity from: 25.10.2024  
Date of issue: 25.10.2024



  
Vítězslav Frank, Ph.D., MBA  
Head of certification body

The result of the certification concerns only the subject of the assessment,  
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.  
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.  
This certificate is published in an Online-Register (<https://www.en17460.com>) under the number SVV/17460/A3/F1/2024/1118.

## Appendix No. 1 to the Certificate No. CL3-065/2425 R1

1. Scope: **Components of railway vehicles, class A3**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	F, D, S
Pre-treatment methods:	-
Production methods:	HU, TK
Test methods:	DT, VIS
Degree of mechanization:	M

- 3.2 Range of use:

Pre-production: product design	-
Pre-production: process design	A3
In-production: manufacture	A3
Post-production: maintenance and repair	-
Purchasing, sale and assembly	-
Sub-contracting	-

- 3.3 Certification scope and restrictions:

Certified adhesive bonding is performed in the "production hall – bonding room".

4. Responsible adhesive bonding supervisory staff:


Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Radovan Babović	23.9.1980	EAS D-ZK-28359-3301- 150710-A 615 167 EWF	Responsible Adhesive Bonding Coordinator / 2
Mr. Lazar Mali	13.7.1969	EAB CZ/EAB/21011	Deputy Adhesive Bonding Coordinator / 3

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